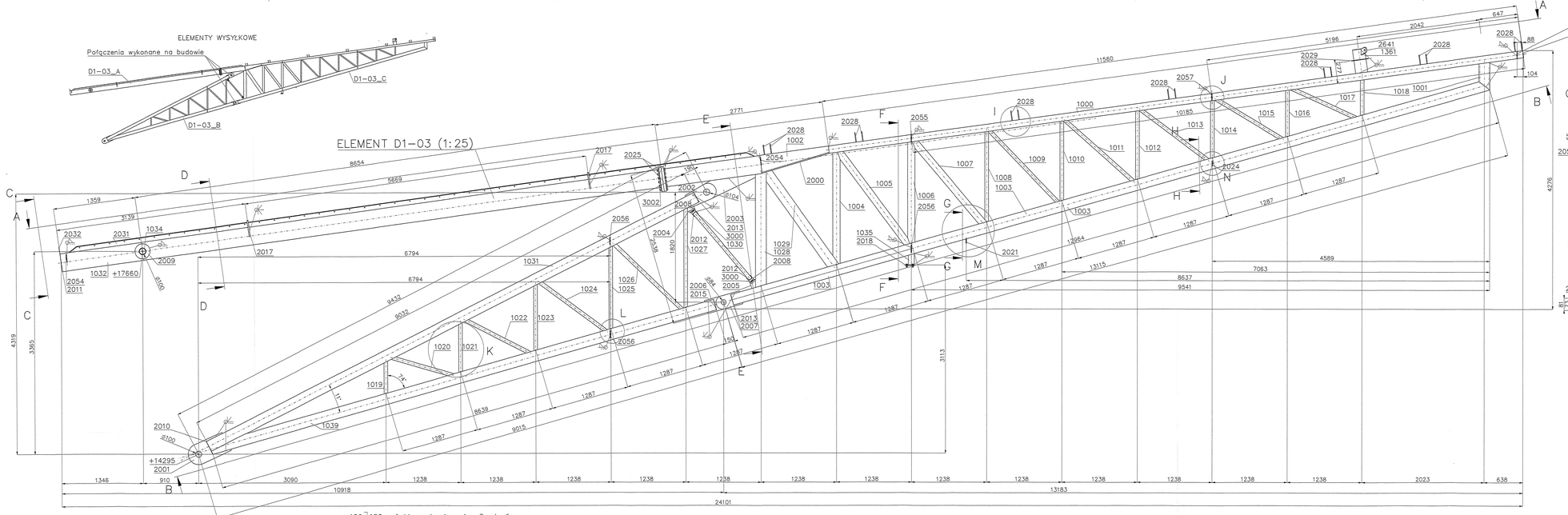
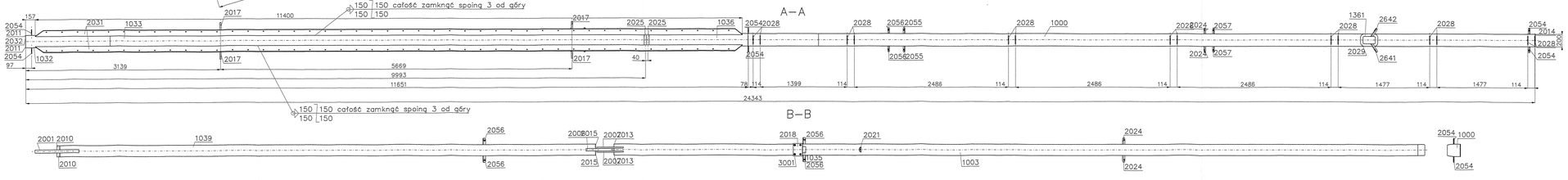
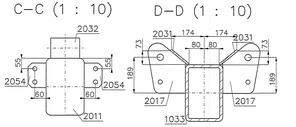
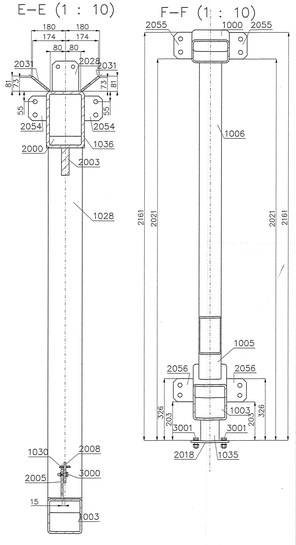
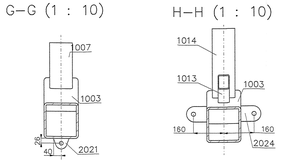
ELEMENT D1–03 (1:25)

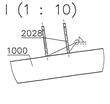


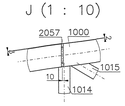


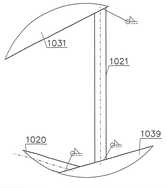


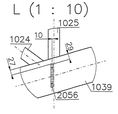


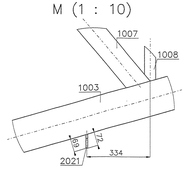


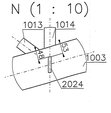












El.	NO	OPIS	DŁUGOŚĆ	SZT	MASA/SZT	MASA	MATERIAŁ
D1–03		ELEMENT D1–03		1	4596.3	4596.3	
D1–03	1000	SHC200x120x8	11560	1	421.4	421.4	S355J2
D1–03	1001	SH180x180x10	455	1	19.5	19.5	S355J2
D1–03	200 A	BL.16x200	1151	1	28.9	28.9	S355J2
D1–03	1002	SH300x200x16	1137	1	77.4	77.4	S355J2
D1–03	2001	BL.50x340	686	1	82.5	82.5	S355J2
D1–03	200 2	BL.20x267	500	2	17.1	34.2	S355J2
D1–03	200 3	BL.40x276	1012	1	55.7	55.7	S355J2
D1–03	200 4	BL.10x122	131	1	0.9	0.9	S355J2
D1–03	200 5	BL.10x103	162	1	1.0	1	S355J2
D1–03	200 6	BL.40x220	427	1	26.1	26.1	S355J2
D1–03	200 7	BL.20x220	427	2	13.1	26.2	S355J2
D1–03	1003	SH180x180x10	12964	1	670.1	670.1	S355J2
D1–03	1004	SHC120x120x5	1846	1	30.6	30.6	S355J2
D1–03	1005	SHC120x120x5	1923	1	32.1	32.1	S355J2
D1–03	1006	SHC120x120x5	1683	1	28.2	28.2	S355J2
D1–03	1007	SHC120x120x5	1794	1	30.1	30.1	S355J2
D1–03	1008	SHC120x60x4	1494	1	15.4	15.4	S355J2
D1–03	1009	SHC 60x60x4	1641	1	10.8	10.8	S355J2
D1–03	1010	SHC120x60x4	1320	1	13.7	13.7	S355J2
D1–03	1011	SHC120x60x4	1612	1	9.2	9.2	S355J2
D1–03	1012	SHC120x60x4	1746	1	17.8	17.8	S355J2
D1–03	1013	SHC120x60x4	1098	1	11.6	11.6	S355J2
D1–03	1014	SHC120x60x4	956	1	9.9	9.9	S355J2
D1–03	1015	SHC 60x60x4	1291	1	8.2	8.2	S355J2
D1–03	1016	SHC120x60x4	773	1	8.0	8	S355J2
D1–03	1017	SHC 60x60x4	1191	1	7.4	7.4	S355J2
D1–03	1018	SHC120x60x4	591	1	6.1	6.1	S355J2
D1–03	1019	SHC120x60x4	542	1	5.4	5.4	S355J2
D1–03	1020	SHC 60x60x4	1068	1	6.6	6.6	S355J2
D1–03	1021	SHC120x60x4	819	1	8.3	8.3	S355J2
D1–03	1022	SHC 60x60x4	1203	1	7.7	7.7	S355J2
D1–03	1023	SHC120x60x4	1097	1	11.2	11.2	S355J2
D1–03	1024	SHC 60x60x4	1363	1	8.9	8.9	S355J2
D1–03	1025	SHC120x60x4	1374	1	14.1	14.1	S355J2
D1–03	1026	SHC 60x60x4	1546	1	10.2	10.2	S355J2
D1–03	1027	SHC120x60x4	1651	1	17.1	17.1	S355J2
D1–03	1028	SH180x180x10	1904	1	96.7	96.7	S355J2
D1–03	1029	SH180x180x10	1921	1	95.4	95.4	S355J2
D1–03	200 73	BL.10x80	120	2	0.7	1.4	S355J2
D1–03	1030	SHC 60x60x4	1431	1	9.5	9.5	S355J2
D1–03	1031	SH180x180x10	9032	1	468.7	468.7	S355J2
D1–03	1032	SH300x200x16	1359	1	153.8	153.8	S355J2
D1–03	1033	SH300x200x16	8614	1	981.6	981.6	S355J2
D1–03	1034	R114,3x7,1	230	1	4.3	4.3	S355J2
D1–03	200 A	BL.15x250	250	2	4.6	9.2	S355J2
D1–03	2010	BL.5x85	238	2	0.4	0.8	S355J2
D1–03	2011	BL.5x200	500	3	1.4	1.4	S355J2
D1–03	2012	BL.5x48	60	3	0.0	0	S355J2
D1–03	2013	BL.5x48	180	2	0.2	0.8	S355J2
D1–03	2014	BL.5x120	120	2	0.6	1.2	S355J2
D1–03	2015	BL.5x72	180	2	0.3	0.6	S355J2
D1–03	2016	BL.5x48	180	2	0.2	0.8	S355J2
D1–03	2017	BL.5x109	265	4	6.2	24.8	S355J2
D1–03	1035	SHC100x100x4	185	1	2.0	2	S355J2
D1–03	2018	BL.10x152	204	1	2.4	2.4	S355J2
D1–03	2001	BL.10x73	80	1	0.3	0.3	S355J2
D1–03	205 4	BL.10x95	130	6	0.9	5.4	S355J2
D1–03	205 6	BL.10x105	123	6	0.9	5.4	S355J2
D1–03	202 4	BL.16x82	106	2	1.0	2	S355J2
D1–03	1036	SH300x200x16	1593	1	181.8	181.8	S355J2
D1–03	202 2	BL.40x340	408	2	37.6	75.2	S355J2
D1–03	205 2	BL.10x95	123	2	0.8	1.6	S355J2
D1–03	202 5	BL.10x140	160	14	1.7	23.8	S355J2
D1–03	204 2	BL.6x200	280	1	1.4	1.4	S355J2
D1–03	1361	SHC200x120x8	390	1	14.2	14.2	S355J2
D1–03	2001	BL.10x220	1400	22	10.7	211.4	S355J2
D1–03	203 2	BL.3x107	152	1	0.4	0.4	S355J2
D1–03	300 2	M27/115 8.8 2a+n DIN7990	–	15	–	0	–
D1–03	300 0	M12/45 8.8 2a+n DIN7990	–	4	–	0	–
D1–03	3001	M16/45 8.8 2a+n DIN7990	–	4	–	0	–
D1–03	1039	SH180x180x10	8650	1	434.6	434.6	S355J2
D1–03	264 2	BL.20x94	175	1	1.9	1.9	S355J2
D1–03	2641	BL.90x126	146	1	2.1	2.1	S355J2
D1–03	205 5	BL.10x95	140	2	1.0	2	S355J2

Zmiany rewizji:
–

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B.
4. Połączenia spawane – jeśli nie podano inaczej:
   – spoiny czołowe wykonać na długości przylegania,
   – spoiny czołowe wykonać na pełny przetop,
   – spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przyjętowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090–2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

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PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował:	mgr inż. Joanna Wanlarska	–	

Nazwa rysunku: ELEMENT D1–03

Numer rysunku: B50–WK–01–03

Skala: 1:25

Format: 1350x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.

Data: 21.12.2017

Rev: REV–A